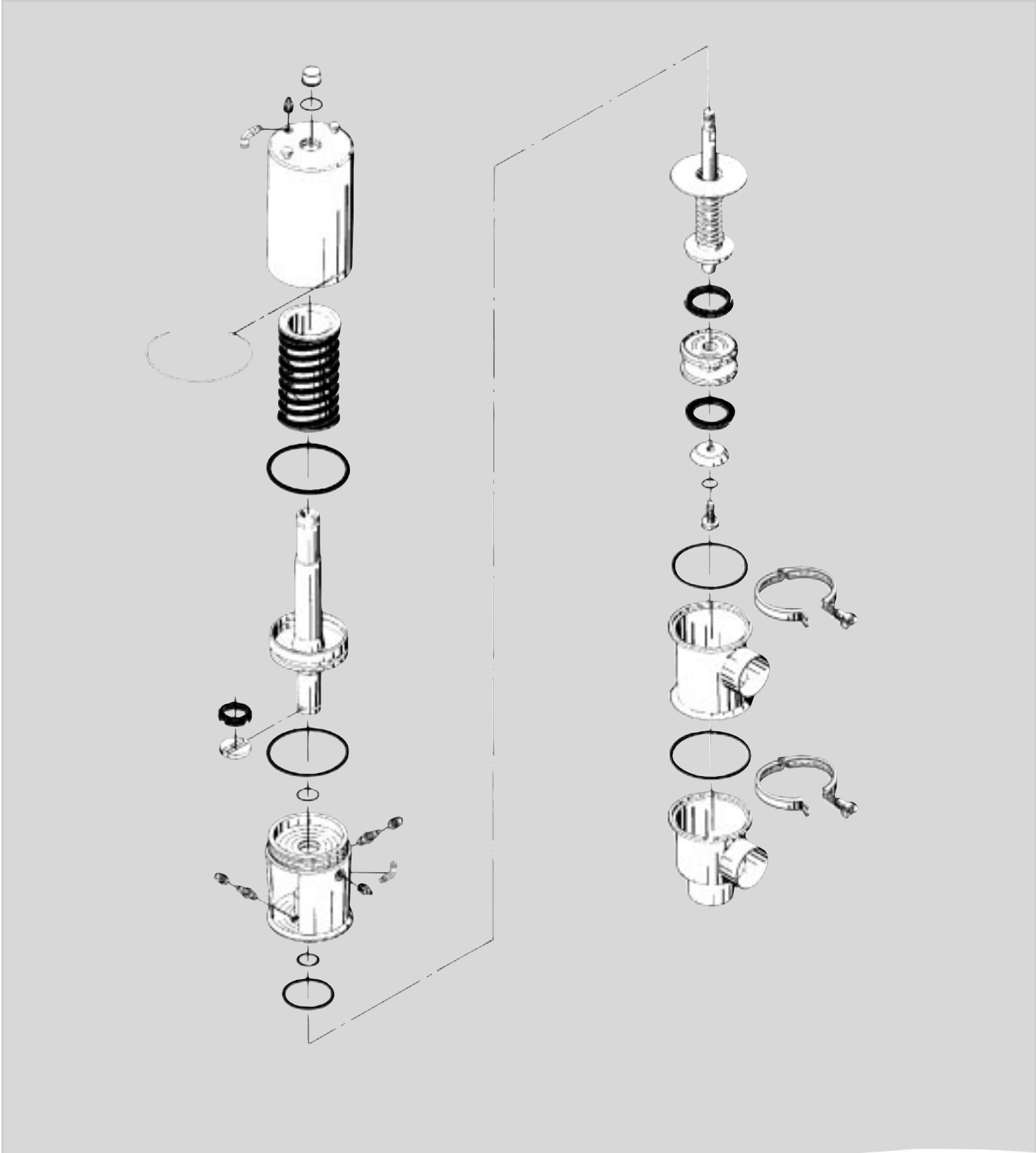
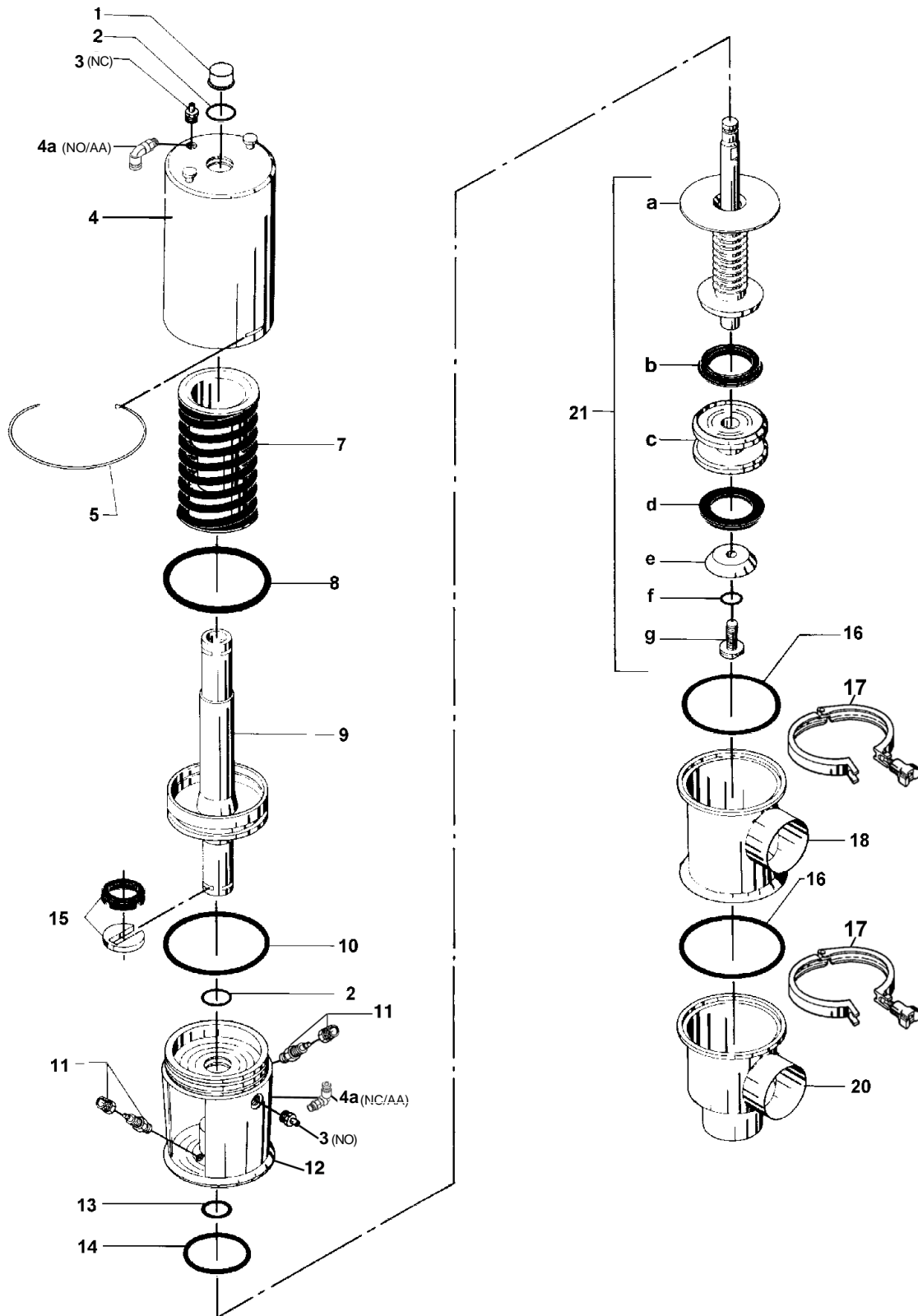


Spare Parts List

# ARC-SB Divert Seat Valve





# Asceptic Remote Controlled Valve ARC-SB Divert Valve

## Actuator

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
	1	Complete actuator-10 (NO) industrial .....	9612-1884-01	9612-1884-01	9612-1884-01
	1	Complete actuator-20 (NC) industrial .....	9612-1884-02	9612-1884-02	9612-1884-02
	1	Complete actuator-30 (A/A) industrial .....	9612-1884-03	9612-1884-03	9612-1884-03
	1	Complete actuator-10 (NO) polished .....	9612-1884-06	9612-1884-06	9612-1884-06
	1	Complete actuator-20 (NC) polished .....	9612-1884-07	9612-1884-07	9612-1884-07
1	1	Cap .....	31801-0525-6	31801-0525-6	31801-0525-6
2Δ	2	O-ring, NBR .....	223406-25	223406-25	223406-25
3	1	Exhaust plug (NO) .....	31353-0154-1	31353-0154-1	31353-0154-1
	1	Exhaust plug (NC) .....	31353-0154-1	31353-0154-1	31353-0154-1
4	1	Cylinder .....	31353-0139-1	31353-0139-1	31353-0139-1
4a	1	Air fitting (NO) .....	881249420	881249420	881249420
	1	Air fitting (NC) .....	881249420	881249420	881249420
	2	Air fitting (A/A) .....	881249420	881249420	881249420
5Δ	1	Lock wire .....	31353-0151-1	31353-0151-1	31353-0151-1
7	1	Spring assembly (standard black) .....	31353-0625-1	31353-0625-1	31353-0625-1
	1	Spring assembly with strong spring (white) .....	31353-0625-2	31353-0625-2	31353-0625-2
8Δ	1	O-ring, NBR .....	223401-74	223401-74	223401-74
9	1	Piston for NO and NC .....	31353-0621-1	31353-0621-1	31353-0621-1
	1	Piston for Air/Air .....	31353-0621-2	31353-0621-2	31353-0621-2
10Δ	1	O-ring, NBR .....	223406-67	223406-67	223406-67
11	1	Drain tube .....	31801-1444-1	31801-1444-1	31801-1444-1
12	1	Bonnet .....	9612-1881-01	9612-1881-01	9612-1881-01
13Δ	1	O-ring .....	9611-99-0011	9611-99-0011	9611-99-0011
14Δ	1	O-ring .....	9611-99-2620	9611-99-2620	9611-99-2620
15Δ	1	Clip complete .....	31353-0793-1	31353-0793-1	31353-0793-1
<b>Δ</b>	<b>1</b>	<b>Service kit for actuator .....</b>	<b>9611-92-0255</b>	<b>9611-92-0255</b>	<b>9611-92-0255</b>

Parts marked with Δ are included in the actuator service kit.

## Valve Parts

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
<b>Seal rings</b>					
16 <sub>m</sub>	2	Seal ring, EPDM (standard) .....	31353-0128-1	31353-0128-1	31353-0128-1
	2	Seal ring, NBR .....	31353-0128-2	31353-0128-2	31353-0128-2
	2	Seal ring, FPM .....	31353-0128-3	31353-0128-3	31353-0128-3
	2	Seal ring, PTFE .....	31353-0128-4	31353-0128-4	31353-0128-4
<b>Clamp</b>					
17	2	Heavy duty clamp .....	9612-0112-04	9612-0112-04	9612-0112-04
<b>Valve body (industrial)</b>					
18	1	Upper valve body, 1 port, weld .....	31353-0053-1	31353-0054-1	31353-0055-1
	1	Upper valve body, 2 ports, weld .....	31353-0053-6	31353-0054-6	31353-0055-6
20	1	Lower valve body, 2 ports, weld .....	31353-0375-1	31353-0376-1	31353-0380-1
	1	Lower valve body, 3 ports, weld .....	31353-0375-6	31353-0376-6	31353-0380-6

Recommended Spare Parts: Service kit

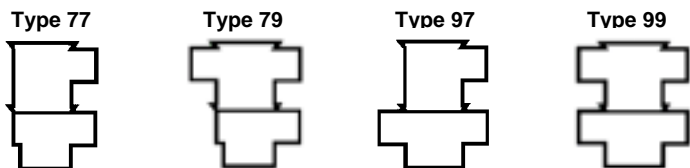
# Alfa Laval

### Valve Parts (continued)

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
<b>Valve body (polished)</b>					
18	1	Upper valve body, 1 port, weld .....	31353-1105-1	31353-1106-1	31353-1107-1
	1	Upper valve body, 1 port, GC .....	31353-103210	31353-1032-2	31353-1032-3
	1	Upper valve body, 2 ports, weld .....	31353-1105-2	31353-1106-2	31353-1107-2
	1	Upper valve body, 2 ports, GC .....	31353-103310	31353-1033-2	31353-0070-8
20	1	Lower valve body, 1 port, GC .....	31353-103010	31353-1030-2	31353-1030-3
	1	Lower valve body, 2 ports, weld .....	31353-1100-1	31353-1101-1	31353-1102-1
	1	Lower valve body, 2 ports, GC .....	31353-103110	31353-1031-2	31353-1031-3
	1	Lower valve body, 3 ports, weld .....	31353-1100-2	31353-1101-2	31353-1102-2
<b>Valve plug</b>					
21	1	Plug double, complete, EPDM (standard) .....	96121-5855-04	9612-5853-05	9612-5853-06
	1	Plug double, complete, NBR .....	9612-4207-10	9612-4207-11	9612-4207-12
	1	Plug double, complete, FPM .....	9612-4207-16	9612-4207-17	9612-4207-18
	1	Plug double, complete, PTFE .....	9612-4207-22	9612-4207-23	9612-4207-24
a	1	Stem double .....	9612-4206-04	9612-4206-05	9612-4206-06
b <sub>m</sub>	1	Seal ring upper, EPDM (standard) .....	31353-0321-1	31353-0321-1	31353-0323-1
	1	Seal ring upper, NBR .....	31353-0321-2	31353-0321-2	31353-0323-2
	1	Seal ring upper, FPM .....	31353-0321-3	31353-0321-3	31353-0323-3
	1	Seal ring upper, PTFE .....	31353-1212-1	31353-1212-1	31353-1216-1
c	1	Middle piece .....	31353-0363-1	31353-0364-1	31353-0365-1
d <sub>m</sub>	1	Seal ring lower, EPDM (standard) .....	31353-0320-1	31353-0321-1	31353-0322-1
	1	Seal ring lower, NBR .....	31353-0320-2	31353-0321-2	31353-0322-2
	1	Seal ring lower, FPM .....	31353-0320-3	31353-0321-3	31353-0322-3
	1	Seal ring lower, PTFE .....	31353-1211-1	31353-1212-1	31353-1213-1
e	1	Washer .....	31353-1010-1	31353-1010-2	31353-1010-3
f <sub>m</sub>	1	O-ring, EPDM (standard) .....	990034-01	990034-01	990034-01
	1	O-ring, NBR .....	223404-21	223404-21	223404-21
	1	O-ring, FPM .....	223404-35	223404-35	223404-35
	1	O-ring, PTFE .....	9612-4330-01	9612-4330-01	9612-4330-01
g	1	Screw .....	31353-1011-1	31353-1011-1	31353-1011-1
m	1	<b>Service kit for valve, EPDM .....</b>	<b>9611-92-0334</b>	<b>9611-92-0338</b>	<b>9611-92-0342</b>
m	1	<b>Service kit for valve, NBR .....</b>	<b>9611-92-0335</b>	<b>9611-92-0339</b>	<b>9611-92-0343</b>
m	1	<b>Service kit for valve, FPM .....</b>	<b>9611-92-0336</b>	<b>9611-92-0340</b>	<b>9611-92-0344</b>
m	1	<b>Service kit for valve, PTFE .....</b>	<b>9611-92-0337</b>	<b>9611-92-0341</b>	<b>9611-92-0345</b>

Parts marked with <sub>m</sub> are included in the valve service kits.

### Valve Body Combinations:



### Recommended Spare Parts: Service kit

Alfa Laval Flow Inc.  
8201 104th Street  
Pleasant Prairie, WI 53158-0909  
Telephone: 800-558-2060  
Fax: 262-947-4724  
www.us.flow.alfalaval.com