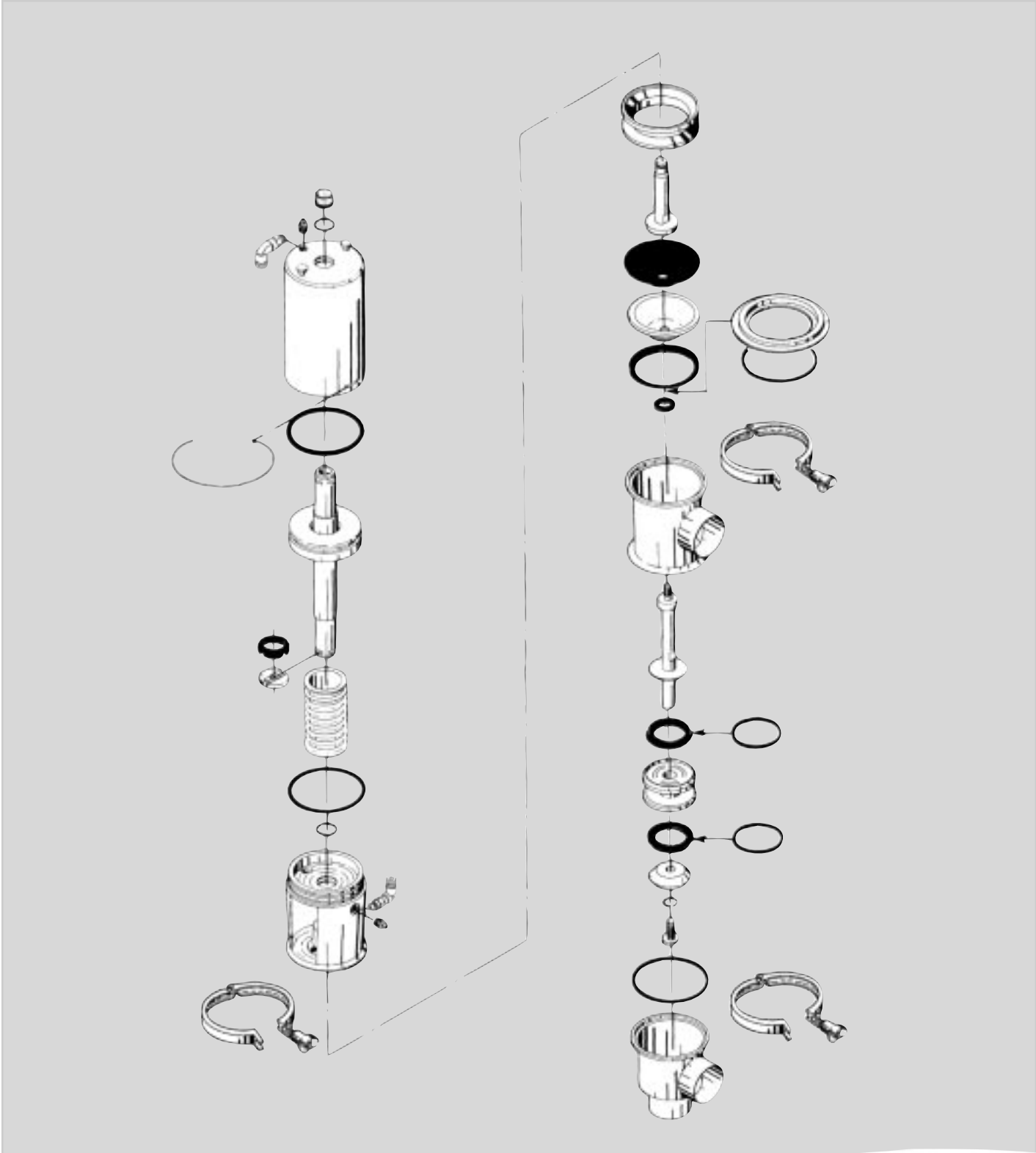
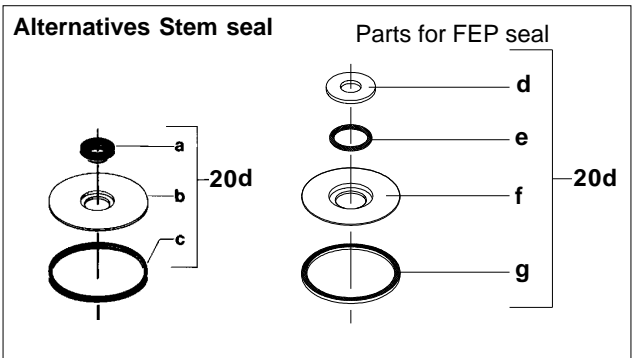
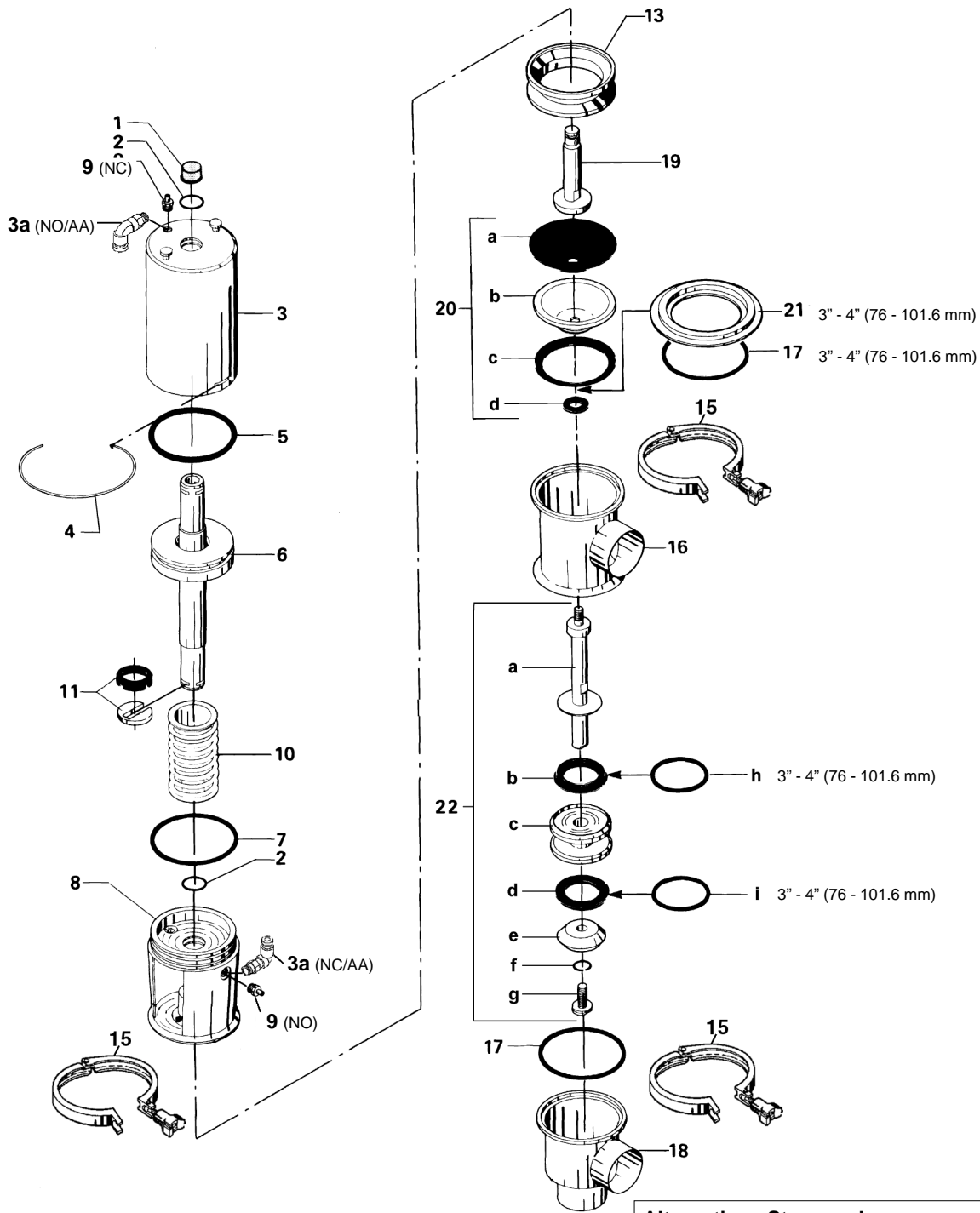


Spare Parts List

ARC Divert Seat Valve



Alfa Laval



Asceptic Remote Controlled Valve ARC Divert Valve

Actuator

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.	3" Part No.	4" Part No.
	1	Complete actuator-10 (NO) industrial	3135302061	3135302061	3135302061	3135302141	3135302141
	1	Complete actuator-20 (NC) industrial	3135302062	3135302062	3135302062	3135302142	3135302142
	1	Complete actuator-30 (A/A) industrial	3135302063	3135302063	3135302063	3135302143	3135302143
	1	Complete actuator-10 (NO) polished	3135310011	3135310011	3135310011	3135310021	3135310021
	1	Complete actuator-20 (NC) polished	3135310012	3135310012	3135310012	3135310022	3135310022
	1	Complete actuator-30 (A/A) polished	3135310013	3135310013	3135310013	3135310023	3135310023
1	1	Cap	31801-0525-6	31801-0525-6	31801-0525-6	31801-0525-5	31801-0525-5
2Δ	2	O-ring	223406-25	223406-25	223406-25	223406-49	223406-49
3	1	Cylinder	31353-0139-1	31353-0139-1	31353-0139-1	31353-0185-1	31353-0185-1
3 a	1	Air fitting (NO)	881-249420	881-249420	881-249420	881-249420	881-249420
	1	Air fitting (NC)	881-249420	881-249420	881-249420	881-249420	881-249420
	2	Air fitting (A/A)	881-249420	881-249420	881-249420	881-249420	881-249420
4Δ	1	Lock wire	31353-0151-1	31353-0151-1	31353-0151-1	31353-0189-1	31353-0189-1
5Δ	1	O-ring	223401-74	223401-74	223401-74	223401-75	223401-75
6	1	Piston -1, -2	31353-0621-1	31353-0621-1	31353-0621-1	31353-0619-1	31353-0619-1
	1	Piston -3	31353-0621-2	31353-0621-2	31353-0621-2	31353-0619-2	31353-0619-2
7Δ	1	O-ring	223406-67	223406-67	223406-67	223406-17	223406-17
8	1	Bonnet	31353-0133-2	31353-0133-2	31353-0133-2	31353-0190-2	31353-0190-2
9*	1	Exhaust plug (NO)	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1
	1	Exhaust plug (NC)	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1
10*	1	Spring assembly (black)	31353-0625-1	31353-0625-1	31353-0625-1	31353-0622-1	31353-0622-1
	1	Spring assembly with extra strong spring (white)	31353-0625-2	31353-0625-2	31353-0625-2	31353-0622-2	31353-0622-2
11Δ	1	Clip, complete	31353-0793-1	31353-0793-1	31353-0793-1	31353-0793-2	31353-0793-2
Δ	1	Service kit for actuator	9611-92-0008	9611-92-0008	9611-92-0008	9611-92-0009	9611-92-0009

* Only for actuators -10 and -20.

Parts marked with Δ are included in the actuator service kit.

Valve Parts

13	1	Intermediate piece	31353-0813-1	31353-0813-1	31353-0813-1	31353-0840-1	31353-0840-1
Clamp							
15	3	Heavy duty clamp	9612-0112-04	9612-0112-04	9612-0112-04	9612-0112-05	9612-0112-05
Valve body (industrial)							
16	1	Valve body, upper, 1 port, GC	884-253250	31353-0070-7	884-25264	31353-0064-7	884-26876
	1	Valve body, upper, 1 port, weld	31353-0053-1	31353-0054-1	31353-0055-1	31353-0056-1	31353-0058-1
	1	Valve body, upper, 2 ports, GC	884-257960	884-25795	884-25946	N/A	884-29450
	1	Valve body, upper, 2 ports, weld	31353-0053-6	31353-0054-6	31353-0055-6	31353-0056-6	31353-0058-6
18	1	Valve body, lower, 2 ports, GC	31353-0297-0	31353-0030-7	31353-0031-7	31353-0381-1	31353-0066-7
	1	Valve body, lower, 2 ports, weld	31353-0375-1	31353-0376-1	31353-0380-1	31353-0381-1	31353-0026-1
	1	Valve body, lower, 3 ports, GC	884-253260	884-25327	31353-0039-7	31353-0040-7	884-26875
	1	Valve body, lower, 3 ports, weld	31353-0375-6	31353-0376-6	31353-0380-6	31353-0381-6	31353-0026-6
Valve body (polished)							
16	1	Valve body, upper, 1 port, GC	31353-1032-10	31353-1030-2	31353-1032-3	31353-1033-4	31353-1032-5
	1	Valve body, upper, 1 port, weld	31353-1033-10	31353-1033-2	31353-0070-8	884-25209	31353-1033-5
	1	Valve body, upper, 2 ports, weld	31353-1105-2	31353-1106-2	31353-1107-2	31353-1108-2	31353-1109-2
18	1	Valve body, lower, 2 ports, GC	31353-1030-10	31353-1030-2	31353-1030-3	31353-1030-4	31353-1030-5
	1	Valve body, lower, 2 ports, weld	31353-1100-1	31353-1101-1	31353-1102-1	31353-1103-1	31353-1104-1
	1	Valve body, lower, 3 ports, GC	31353-1031-10	31353-1031-2	31353-1031-3	31353-1031-4	31353-1031-5
	1	Valve body, lower, 3 ports, weld	31353-1100-2	31353-1101-2	31353-1102-2	31353-1103-2	31353-1104-2
Valve Parts							
17Δ	1	Seal ring, EPDM (standard)	31353-0128-1	31353-0128-1	31353-0128-1	N/A	N/A
	1	Seal ring, NBR	31353-0128-2	31353-0128-2	31353-0128-2	N/A	N/A
	1	Seal ring, FPM	31353-0128-3	31353-0128-3	31353-0128-3	N/A	N/A
	2	Seal ring, EPDM (standard)	N/A	N/A	N/A	31353-0205-1	31353-0205-1
	2	Seal ring, NBR	N/A	N/A	N/A	31353-0205-2	31353-0205-2
	2	Seal ring, FPM	N/A	N/A	N/A	31353-0205-3	31353-0205-3
19	1	Stem, upper	31353-0809-1	31353-0809-1	31353-0809-1	31353-0839-1	31353-0839-1
20Δ	1	Diaphragm set PTFE, EPDM	9611-92-0001	9611-92-0001	9611-92-0001	9611-92-0007	9611-92-0007
		(complete replacement recommended)					
	1	Diaphragm set, NBR	9611-92-0081	9611-92-0081	9611-92-0081	9611-92-0083	9611-92-0083
	1	Diaphragm set, FPM	9611-92-0082	9611-92-0082	9611-92-0082	9611-92-0084	9611-92-0084
20 a	1	Diaphragm support, EPDM	31353-0816-1	31353-0816-1	31353-0816-1	31353-0816-2	31353-0816-2
20 b	1	Diaphragm for PTFE	31353-0820-1	31353-0820-1	31353-0820-1	31353-0820-2	31353-0820-2

Recommended Spare Parts: Service kit

Alfa Laval

Alfa Laval

Asceptic Remote Controlled Valve ARC Divert Valve

Valve Parts (continued)

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.	3" Part No.	4" Part No.	
20	c	1	L-seal, EPDM (standard)	31353-0817-1	31353-0817-1	31353-0817-1	31353-0817-1	31353-0817-1
		1	L-seal, NBR	31353-0817-2	31353-0817-2	31353-0817-2	31353-0817-2	31353-0817-2
		1	L-seal, FPM	31353-0817-3	31353-0817-3	31353-0817-3	31353-0817-3	31353-0817-3
20	d	1	Stem seal, EPDM (standard)	31353-0818-1	31353-0818-1	31353-0818-1	31353-0818-2	31353-0818-2
		1	Stem seal, NBR	31353-0818-3	31353-0818-3	31353-0818-3	31353-0818-4	31353-0818-4
		1	Stem seal, FPM	31353-0818-5	31353-0818-5	31353-0818-5	31353-0818-6	31353-0818-6
21		1	Diaphragm ring	N/A	N/A	N/A	31353-0841-1	31353-0841-1
Valve Plug								
22			Plug, double, complete, EPDM (standard)	31353-0824-1	31353-0824-2	31353-0824-3	31353-0856-1	31353-0856-2
			Plug, double, complete, NBR	9612-3093-01	9612-3093-02	9612-3093-03	9612-3091-01	9612-3091-02
			Plug, double, complete, FPM	9612-3093-07	9612-3093-08	9612-3093-09	9612-3091-06	99612-3091-07
	a	1	Stem, lower	31353-0810-1	31353-0810-2	31353-0814-1	31353-0850-1	31353-0850-2
	b	Δ	Seal, EPDM (standard)	31353-0321-1	31353-0321-1	31353-0323-1	N/A	N/A
		1	Seal, NBR	31353-0321-2	31353-0321-2	31353-0323-2	N/A	N/A
		1	Seal, FPM	31353-0321-3	31353-0321-3	31353-0323-3	N/A	N/A
	c	1	Middle piece	31353-0363-1	31353-0364-1	31353-0365-1	31353-0854-1	31353-0855-1
	d	Δ	Seal, EPDM (standard)	31353-0320-1	31353-0321-1	31353-0322-1	N/A	N/A
		1	Seal, NBR	31353-0320-2	31353-0321-2	31353-0322-2	N/A	N/A
		1	Seal, FPM	31353-0320-3	31353-0321-3	31353-0322-3	N/A	N/A
	e	1	Washer	31353-1010-1	31353-1010-2	31353-0359-1	31353-0845-1	31353-0845-2
	f	Δ	O-ring, EPDM (standard)	990034-01	990034-01	990034-01	990034-01	990034-01
		1	O-ring, NBR	223404-21	223404-21	223404-21	223404-21	223404-21
		1	O-ring, FPM	223404-35	223404-35	223404-35	223404-35	223404-35
	g	1	Screw	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1
	h	Δ	O-ring, EPDM (standard)	N/A	N/A	N/A	9611-99-0544	9611-99-1491
		1	O-ring, NBR	N/A	N/A	N/A	9611-99-0029	9611-99-2549
		1	O-ring, FPM	N/A	N/A	N/A	9611-99-1345	9611-99-2550
	i	1	O-ring, EPDM (standard)	N/A	N/A	N/A	9611-99-0544	9611-99-1491
		1	O-ring, NBR	N/A	N/A	N/A	9611-99-0029	9611-99-2549
		1	O-ring, FPM	N/A	N/A	N/A	9611-99-1345	9611-99-2550
Δ		1	Service kit for valve, EPDM	9611-92-0045	9611-92-0046	9611-92-0047	9611-92-0048	9611-92-0049
Δ		1	Service kit for valve, NBR	9611-92-0095	9611-92-0097	9611-92-0098	9611-92-0101	9611-92-0103
Δ		1	Service kit for valve, FPM	9611-92-0096	9611-92-0098	9611-92-0100	9611-92-0102	9611-92-0104

Parts marked with Δ are included in the valve service kits.

1	Rebuilding set EPDM, SRC-A to ARC	31353-0834-1	31353-0834-2	31353-0834-3	31353-0835-1	31353-0835-2
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(The rebuilding set contains Pos. 13, 15, 19, 20, 22a, 22b, 22d, 22f)

Alternatives

Stem seal

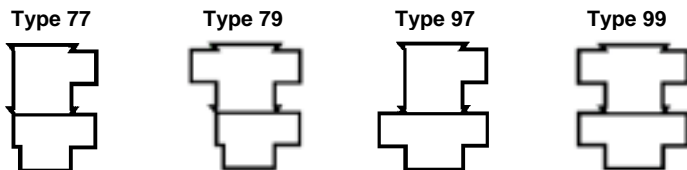
20d	1	Lip seal kit, EPDM (standard)	9611-92-0078	9611-92-0078	9611-92-0078	9611-92-0142	9611-92-0142
	1	Lip seal kit, NBR	9611-92-0079	9611-92-0079	9611-92-0079	9611-92-0143	9611-92-0143
	1	Lip seal kit, FPM	9611-92-0080	9611-92-0080	9611-92-0080	9611-92-0144	9611-92-0144
	a	●	Lip seal, EPDM	9612-2806-01	9612-2806-01	9612-2806-01	9612-3088-01
		1	Lip seal, NBR	9612-2806-02	9612-2806-02	9612-2806-02	9612-3088-02
		1	Lip seal, FPM	9612-2806-03	9612-2806-03	9612-2806-03	9612-3088-03
	b	1	Plate	9612-2805-01	9612-2805-01	9612-2805-01	9612-3087-01
	c	●	Seal ring, EPDM	31353-0128-1	31353-0128-1	31353-0128-1	31353-0205-1
		1	Seal ring, NBR	31353-0128-2	31353-0128-2	31353-0128-2	31353-0205-2
		1	Seal ring, FPM	31353-0128-3	31353-0128-3	31353-0128-3	31353-0205-3

Stem seal

20dd	1	Washer	31353-0452-1	31353-0452-1	31353-0452-1	31353-0452-2	31353-0452-2
	e	●	O-ring FEP/Silicone	9611-99-2909	9611-99-2909	9611-99-2909	9611-99-2910
	f	1	Holder	31353-0453-1	31353-0453-1	31353-0453-1	31353-0454-1
	g	●	Valve body packing	31353-0451-1	31353-0451-1	31353-0451-1	31353-0451-2
		●	Service kit EPDM	9611-92-0471	9611-92-0475	9611-92-0479	9611-92-0483
		●	Service kit NBR	9611-92-0472	9611-92-0476	9611-92-0480	9611-92-0484
		●	Service kit FPM	9611-92-0473	9611-92-0477	9611-92-0481	9611-92-0485
		●	Service kit FEP	9611-92-0474	9611-92-0478	9611-92-0482	9611-92-0486

Parts marked with ● are included in the special lip seal service kits.

Valve Body Combinations:



Recommended Spare Parts: Service kit

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